



INSTRUCTION MANUAL FOR CHIRALPAK[®] CBH COLUMN

Please read this instruction sheet completely before using this column

Column Description

CHIRALPAK[®] CBH : Cellobiohydrolase immobilized on 5µm silica-gel.

Shipping solvent : Water / 2-Propanol (2-PrOH) solvent mixture (85/15 v/v)

All columns have been pre-tested before packaging. The test parameters and results, as well as the Column Lot Number, are included on a separate (enclosed) page.

Application Scope

CHIRALPAK[®] CBH can offer high enantioselectivity for basic compounds, including:

- primary and secondary amines
- non-ionisable compounds (amides, esters, alcohols, sulfoxides, etc)

For compounds of acidic category, however, it is preferred to use CHIRALPAK[®] AGP and CHIRALPAK[®] HSA columns.

Operating Conditions

	50 x 2 mm i.d. ^{*1} 100 x 2 mm i.d. ^{*1} 150 x 2 mm i.d. ^{*1} Analytical column	50 x 3 mm i.d. ^{*1} 100 x 3 mm i.d. 150 x 3 mm i.d. Analytical column	50 x 4 mm i.d. ^{*1} 100 x 4 mm i.d. 150 x 4 mm i.d. Analytical column	100 x 10 mm i.d. 150 x 10 mm i.d. Semi-prep. column
Flow direction	As indicated on the column label			
Typical Flow rate	0.2 mL/min	0.5 mL/min	0.9 mL/min	4.0 mL/min
pH range	4.0 - 7.0			
Recommended temperature*2	20 - 30°C			
Buffer concentration	up to 100mM, typically 10-20mM			
Organic modifier ratio	0-15% by volume			
Charged additive concentration	up to 10mM			

- *1 It is very important that the HPLC system is <u>optimized in terms of void volume for work with columns of</u> <u>small dimensions.</u>
- *2 The column lifetime might be reduced if used at higher temperature.

A - Mobile Phase Starting Conditions

	NEUTRAL Compounds	BASIC Compounds	
Typical starting conditions	10mM Ammonium acetate buffer (pH 5.8) ^o / 2-PrOH = 95 / 5 (v/v)		

• Refer to section B for preparation of the buffer.

B – Buffer Preparation - Example

- Preparation of 10mM Ammonium acetate buffer (1Liter):
 - 1. Weigh 770.8 mg of ammonium acetate (CH_3COONH_4 , purity > 99%) into a beaker.
 - 2. Dissolve the salt with about 800mL water (HPLC grade), equilibrated at room temperature ($20-25^{\circ}$ C).
 - 3. Adjust pH to the target value by using either diluted acetic acid or a diluted ammonium hydroxide solution.
 - 4. Filter the solution through a membrane of 0.22µm into a measuring flask.
 - 5. Add water until the limit line of the measuring flask. Place the stopper in the neck and homogenize the solution by agitation.

When buffer should be mixed with an organic modifier, the measurements are normally by volumes, using preferably volumetric flasks or measuring pipettes.

After mixing, degas the mobile phase in an ultrasonic bath.

C – Mobile Phases

Bacteria grow fast in eluents containing no or low alcoholic organic modifier. Such mobiles phases must be freshly prepared.

* Buffer

The salt concentration of ammonium acetate buffer is typically 10-20mM but can be varied up to 100mM. The other kinds of buffers, such as sodium or potassium phosphate buffers, sodium acetate buffers, formate or citrate buffers, can also be used. However, the LC-MS compatibility of the method may be sometimes compromised.

* **Organic Modifiers**

2-PrOH is the most frequently used. However, methanol, ethanol and acetonitrile can also be investigated. The relative eluting strength can be ranked as follows: 2-PrOH > EtOH \ge ACN > MeOH

* Charged additives

No charged additives are needed.

D – Samples

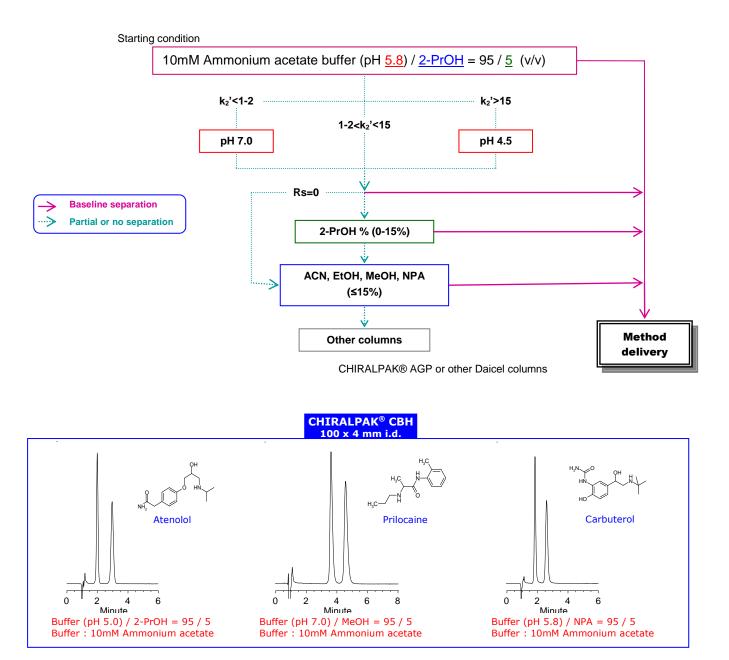
The sample amount injected onto the column should be kept low enough. The recommended sample concentration is 0.20 mg/mL or lower with an injection volume of 5-10 μ L, preferably.

Dissolve the sample in the mobile phase when it is possible. If the sample is insoluble in the mobile phase, add a higher concentration of the organic modifier. The sample solution should be filtered through a membrane filter of approximately 0.5µm porosity to ensure that there is no precipitate before using.

CAUTION: Dissolution of the sample in pure or high percentage of organic solvents may cause on-line sample precipitation. Do not inject unclear sample solutions or solutions containing undissolved compounds.

Method Development

The following scheme offers a guide for method development and method optimization.



- **□** The use of a guard cartridge is highly recommended for maximum column life.
- □ If the column has been contaminated, wash the column backwards (no detector connected) with a mobile phase containing 2.5 mM disodium EDTA (ethylenediamine tetraacetic acid). In case the column still shows bad chromatographic performance, backflush with 10 mM phosphate buffer pH 3.5 containing 15% 2-PrOH at a reduced flow rate (e.g. 0.5 mL/min for 4mm ID columns) for about 1 hour.
- □ Before disconnecting the column from the HPLC system, flush the column with a mobile phase that does not contain any salts / buffers, e.g. Water/2-PrOH 90/10(v/v).
- □ For the storage of the column, it is recommended to fill it with Water/2-PrOH 85/15(v/v). For short storage period, the column can be placed at ambient temperature (<30°C). For longer storage periods, however, it is recommended to place it in a refrigerator.

Important Notice

We recommend the use of a <u>CHIRALPAK[®] CBH guard column</u> in order to protect the analytical column from any particulates and impurities with high affinity to the stationary phase. Change the guard column regularly, especially in bioanalysis.

Operating these columns in accordance with the guidelines outlined here will result in a long column life.

- In the USA: guestions@chiraltech.com or call 800-6-CHIRAL
- In the EU: <u>cte@chiral.fr</u> or call +33 (0)3 88 79 52 00
- In India: chiral@chiral.daicel.com or call +91-40-2338-3700

Locations:

North/Latin America

Chiral Technologies. Inc. 800 North Five Points Road West Chester, PA 19380 800 6 CHIRAL Tel: 610-594-2100 Fax: 610-594-2325 chiral@chiraltech.com www.chiraltech.com

Europe

Chiral Technologies Europe Parc d'Innovation Bd Gonthier d'Andernach 67400 Illkirch Cedex, France Tel: +33-388-795-200 Fax: +33-388-667-166 cte@chiral.fr www.chiral.fr

India

Daicel Chiral Technologies (India) Pvt. Ltd. Lab No. 4A, Phase III IKP Knowledge Park Genome Valley, Turkapally, Shameerpet, Ranga Reddy Dist. Hyderabad-500 078, Telangana Tel: +91-40-2338-3700 Fax: +91-40-2348-0104 chiral@chiral.daicel.com

CHIRALCEL, CHIRALPAK and CROWNPAK are registered trademarks of DAICEL CORPORATION