

## INSTRUCTION MANUAL FOR CHIRALPAK® AD-3R, CHIRALPAK® AS-3R, CHIRALCEL® OD-3R and CHIRALCEL® OJ-3R

**Please read this instruction sheet completely before using these columns**

### Column Description

CHIRALPAK® AD-3R	CHIRALPAK® AS-3R	CHIRALCEL® OD-3R	CHIRALCEL® OJ-3R
Amylose tris(3,5-dimethylphenylcarbamate) coated on 3 µm silica-gel	Amylose tris((S)-α-methylbenzylcarbamate) coated on 3 µm silica-gel	Cellulose tris(3,5-dimethylphenylcarbamate) coated on 3 µm silica-gel	Cellulose tris(4-methylbenzoate) coated on 3 µm silica-gel
Shipping solvent: <b>Water / Acetonitrile (CH<sub>3</sub>CN) solvent mixture (60:40 v/v)</b>			
All columns have been pre-tested before packaging. Test parameters and results, as well as the Column Lot Number, are included on a separate (enclosed) page.			

### CAUTION

The entire HPLC system including the injector and the injection loop must be flushed with a solvent compatible with the column and its storage solvent prior to connecting the column. Many of the solvents commonly used in HPLC eluents such as acetone, chloroform, DMF, dimethylsulfoxide, ethyl acetate, methylene chloride and THF may DESTROY the chiral stationary phase if they are present, even in residual quantities, in the system.  
If an auto-sampler is used, then the solvent employed to flush this unit between injections should also be changed and the relevant solvent lines flushed.

### Operating Conditions

	150 x 2.1 mm i.d. Microbore columns	50 x 4.6 mm i.d. Analytical columns	100 x 4.6 mm i.d. Analytical columns	150 x 4.6 mm i.d. Analytical columns
Flow rate direction	As indicated on the column label			
Typical Flow rate	0.1 to 0.5 ml/min	0.5 to 5 ml/min	0.5 to 4 ml/min	0.5 to 2.5 ml/min
Temperature	0 to 40°C			

**NOTES:** The column packing is stable to HPLC pressures.  
At a given temperature, the column back pressure is linearly proportional to the flow rate.

## Operating Procedure

**Please contact Chiral Technologies for further assistance before trying any solvents not mentioned below.**

### A - Mobile phases / for UV and Mass Detections

		ACIDIC (AMPHOTERIC) Compounds	NEUTRAL Compounds	BASIC Compounds ❶
<b>CHIRALPAK® AD-3R</b> <b>CHIRALPAK® AS-3R</b> <b>CHIRALCEL® OD-3R</b> <b>CHIRALCEL® OJ-3R</b>	Aqueous solution ❶	HCOOH aq. pH 2.0	Water	20mM NH <sub>4</sub> HCO <sub>3</sub> aq. pH 9.0 adjusted with a basic additive ❶
	Organic modifier ❷	CH <sub>3</sub> CN or MeOH or EtOH or IPA		
	Typical starting conditions ❸	Aqueous solutions CH <sub>3</sub> CN	60%	40% ❹

NOTE 1: If you cannot achieve sufficient resolution, try the complementary mobile phases:

### B – Complementary Mobile phases / for UV Detection

		ACIDIC (AMPHOTERIC) Compounds	NEUTRAL Compounds	BASIC Compounds ❶
<b>CHIRALPAK® AD-3R</b> <b>CHIRALPAK® AS-3R</b> <b>CHIRALCEL® OD-3R</b> <b>CHIRALCEL® OJ-3R</b>	Aqueous solution ❶	50mM Phosphate Buffer pH 2.0 OR H <sub>3</sub> PO <sub>4</sub> aq. pH 2.0 OR 100mM KPF <sub>6</sub> (or NaPF <sub>6</sub> ) aq. pH 2.0 adjusted with H <sub>3</sub> PO <sub>4</sub>	Water	20mM Borate Buffer pH 9.0 OR 20mM Phosphate Buffer pH 8.0 ❷ OR 100mM KPF <sub>6</sub> (or NaPF <sub>6</sub> ) aq.
	Organic modifier ❷	CH <sub>3</sub> CN or MeOH or EtOH or IPA		
	Typical starting conditions ❸	Aqueous solutions CH <sub>3</sub> CN	60%	40% ❹

NOTE 2: The concentration of all the buffering salt should be less than 500mM.

- ❶ Refer to **section C** for preparation of aqueous solution and choice of basic additives.
- ❷
  - ❑ It is recommended to use CH<sub>3</sub>CN to start the investigation
  - ❑ The elution power of organic modifiers for these columns is in the descending order of CH<sub>3</sub>CN > EtOH > MeOH: 50%CH<sub>3</sub>CN ≈ 65-70%EtOH ≈ 75-80%MeOH.
  - ❑ The use of other organic solvents has not been investigated and could be harmful to the columns.
  - ❑ The use of alcohols causes the back pressure to be significantly higher compared to CH<sub>3</sub>CN due to their high viscosity in mixtures with water.
- ❸
  - ❑ Retention can be adjusted by changing the proportion of CH<sub>3</sub>CN. Retention may be very sensitive to the amount of CH<sub>3</sub>CN present into the mobile phase.
  - ❑ Lowering the column temperature may increase the retention time and the selectivity.
  - ❑ Increasing the column temperature and decreasing the flow rate may increase the resolution.

- ④  To maximize column life the use of a guard cartridge is essential when basic conditions are employed.
  - The use of strong basic conditions (> pH 9) must be avoided, as they are known to damage the silica gel matrix.
  - When these columns are used at pH > 7, **the temperature should be maintained between 5°C and 25°C for maximum column life.**
- ⑤ High percentages of organic modifier in the mobile phase **may precipitate the buffering salt** from the solution, and lead to consequent clogging of the column (refer to the table below).

Water / Organic Modifier	Buffer solution / Organic Modifier
<b>90 / 10 to 0 / 100</b>	<b>90 / 10 to 15 / 85</b>

- ⑥ Do not use the phosphate buffer for pH > 8. When pH 9 is necessary, use the ammonium bicarbonate solution or borate buffer for maximum column life.

## C – Buffer preparation – Examples

### ➤ Preparation of pH 2 Phosphate buffer:

**Solution A:** 50mM potassium dihydrogenphosphate  
3.40g KH<sub>2</sub>PO<sub>4</sub> / FW 136.09, make up the volume to 500ml with HPLC grade water

**Solution B:** phosphoric acid (H<sub>3</sub>PO<sub>4</sub> 85% by weight)  
Adjust the pH of solution A to a value of 2.0 using solution B.

### ➤ Preparation of pH 2 KPF<sub>6</sub> (NaPF<sub>6</sub>) solution:

**Solution A:** 100mM potassium (sodium) hexafluorophosphate  
9.20g KPF<sub>6</sub> / FW 184.06 or 8.40g NaPF<sub>6</sub> / FW 167.95, make up the volume to 500ml with HPLC grade water

**Solution B:** phosphoric acid (H<sub>3</sub>PO<sub>4</sub> 85% by weight)  
Adjust the pH of solution A to a value of 2.0 using solution B.

### ➤ Preparation of pH 9 Ammonium bicarbonate solution:

**Solution A:** 20mM ammonium bicarbonate  
0.78g NH<sub>4</sub>HCO<sub>3</sub> / FW 78.05, make up the volume to 500ml with HPLC grade water

**Solution B:** Basic additive such as diethylamine (DEA), triethylamine (TEA), ammonia (NH<sub>3</sub>) and so on.  
*\* DEA tends to give better peak shape than other bases.*  
Adjust the pH of solution A to a value of 9.0 using solution B.

### ➤ Preparation of pH 8 Phosphate buffer:

**Solution A:** 20mM potassium hydrogenophosphate  
1.74g of K<sub>2</sub>HPO<sub>4</sub> / FW 174.18, make up the volume to 500ml with HPLC grade water

**Solution B:** 20mM potassium dihydrogenophosphate  
1.36g KH<sub>2</sub>PO<sub>4</sub> / FW 136.09, make up the volume to 500ml with HPLC grade water.  
Adjust the pH of solution A to a value of 8.0 using solution B.

### ➤ Preparation of pH 9 Borate buffer:

**Solution A:** 20mM sodium tetraborate decahydrate  
3.81g of Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub>·10H<sub>2</sub>O / FW 381.37, make up the volume to 500ml with HPLC grade water

**Solution B:** 20mM boric acid  
0.62g H<sub>3</sub>BO<sub>3</sub> / FW 61.83, make up the volume to 500ml with HPLC grade water  
Adjust the pH of solution A to a value of 9.0 using solution B.

## Column Care / Maintenance

- The use of a guard cartridge is highly recommended for maximum column life.
- Samples should preferably be dissolved in the mobile phase. The mobile phase and the sample solution should be filtered through a membrane filter of approximately 0.5µm porosity to ensure that there is no precipitate before using.
- Before disconnecting the column from the HPLC, any traces of salts should be removed by flushing with a mobile phase that does not contain any salts / buffers, e.g. Water/CH<sub>3</sub>CN 60:40 (v/v).
- If the column is contaminated with non-eluted components, wash it with a mobile phase that does not contain any salts / buffers then with 100% CH<sub>3</sub>CN for 2 hours at 0.5ml/min. Alternatively, if the non-eluting components are more soluble in methanol, this solvent may be used for the washing step.
- All salts must be flushed out from the HPLC system and column before changing to 100% CH<sub>3</sub>CN or 100% methanol.
- Use Water/CH<sub>3</sub>CN 60:40 (v/v) to store the column.

## Important Notice

⇒ STRONGLY BASIC solvent additives or sample solutions MUST BE AVOIDED, because they are likely to damage the silica gel used in these columns.

***Operating these columns in accordance with the guidelines outlined here will result in a long column life.***

⇒ If you have any questions about the use of these columns, or encounter a problem, contact:

In the USA: [questions@chiraltech.com](mailto:questions@chiraltech.com) or call 800-6-CHIRAL

In the EU: [cte@chiral.fr](mailto:cte@chiral.fr) or call +33 (0)3 88 79 52 00

In India: [chiral@chiral.daicel.com](mailto:chiral@chiral.daicel.com) or call +91-40-2338-3700

### Locations:

#### **North/Latin America**

Chiral Technologies. Inc.  
800 North Five Points Road  
West Chester, PA 19380  
800 6 CHIRAL  
Tel: 610-594-2100  
Fax: 610-594-2325  
[chiral@chiraltech.com](mailto:chiral@chiraltech.com)  
[www.chiraltech.com](http://www.chiraltech.com)

#### **Europe**

Chiral Technologies Europe  
Parc d'Innovation  
Bd Gonthier d'Andernach  
67400 Illkirch Cedex, France  
Tel: +33-388-795-200  
Fax: +33-388-667-166  
[cte@chiral.fr](mailto:cte@chiral.fr)  
[www.chiral.fr](http://www.chiral.fr)

#### **India**

Daicel Chiral Technologies (India) Pvt. Ltd.  
Lab No. 4A, Phase III  
IKP Knowledge Park  
Genome Valley, Turkapally,  
Shameerpet, Ranga Reddy Dist.  
Hyderabad-500 078, Telangana  
Tel: +91-40-2338-3700  
Fax: +91-40-2348-0104  
[chiral@chiral.daicel.com](mailto:chiral@chiral.daicel.com)

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